



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store

D117-1006-012
Job Sheet 166844



Part No: D117-1006-012

Job Qty: 1 ea

Part Name: BK117 Bubble Window RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli-Inter Inc (CHINT01)

6500 Chemin De La Savane St Hubert, QC, J3Y 8Y9 Canada ph:(450) 468-3431

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		12/1/17	0.00	0.00	Start up container	SRL
110	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging1	SRL
120	QC	1 pcs		12/1/17	0.00	0.00	QC4	Smb
125	DC	1 pcs		12/1/17	0.00	0.00	DC	AT
130	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging3	7.10
140	QC21-FG	1 Ea		12/1/17	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP D117-1006-012 CHG 002

Descriptions: 130 - Identify and pack for shipping as per PPP D117-1006-012 Location : FG106

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	27465A315 \$019694	1	8	0	0
	AN3-7AS \$019697	45	154	0	0
	D3802-1-180 \$019710	1	0	0	0
	D3932-1 \$019690	2	9	0	0
	D5034-2 \$159632	1	Bubble 1 F6203	0	0
	D5093-041 \$019678	1	3	0	0
	D5094-041 F161233	1	2	0	0
	D5107-1 \$019656	1	8	0	0
	D5115-1 \$019639	1	5	0	0
	LN9139M4X12 \$019618	2	88	0	0
	LN9355-6X40 \$019614	2	38	0	0
	MS21042L3 \$019608	45	962	0	0
	NAS1149D0363J \$019606	90	955	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S019755

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BK117 Bubble Window RH

PART NO: D117-1006-012

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/11/17

Job No: 166844

4.0 WEIGHT AND BALANCE

The following is the weight of the D117-1006-012 Bubble Window kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1006-012 Bubble Window Kit	6.89 lb 2.1 kg	44.8 in 1.1 m	308 in-lb 2.3 m-kg	112.9 in 2.9 m	778 in-lb 6.1 m-kg

5.0 PARTS LIST

Qty -012	Part Number	Description
X	D117-1006-012	BUBBLE WINDOW KIT
1	D3802-1-180	SEAL
2	D3932-1	SNAP VENT
1	D5034-2	BUBBLE WINDOW
1	D5093-041	DOOR BRACKET ASSY
1	D5094-041	POST BRACKET ASSY
1	D5107-1	PLACARD
1	D5115-1	DOOR PROP
45	AN3-7A	BOLT
2	LN9139-0412	SCREW
2	LN9355 6X40	BOLT
90	NAS1149D0363J	WASHER (AN960JD10)
45	MS21042L3	NUT
1	27465A315	DRILL BIT FOR PLASTICS

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